

Safety Data Sheet SIO6606.0

Issue date: 03/27/2015 Revision date: 11/03/2022 Version: 2.0

SECTION 1: Identification

1.1. Identification

Product name : OCTADECYLBIS(TRIETHOXYSILYLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol

Product code : SIO6606.0
Product form : Mixture
Physical state : Liquid

Formula : C36H80CINO6Si2

Chemical family : ORGANOETHOXYSILANE

1.2. Recommended use and restrictions on use

Recommended use : Chemical intermediate

1.3. Supplier

GELEST, INC.

11 East Steel Road Morrisville, PA 19067

USA

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

info@gelest.com - www.gelest.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 3 H226 Flammable liquid and vapor

Skin corrosion/irritation Category 1C H314 Causes severe skin burns and eye damage

Serious eye damage/eye irritation Category 1 H318 Causes serious eye damage Specific target organ toxicity – Single exposure, H335 May cause respiratory irritation

Category 3, Respiratory tract irritation Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)







Signal word (GHS US) : Danger

Hazard statements (GHS US) : H226 - Flammable liquid and vapor

H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage H335 - May cause respiratory irritation

Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P210 - Keep away from heat, open flames, sparks. - No smoking.

P240 - Ground/Bond container and receiving equipment.

P241 - Use explosion-proof electrical equipment.

Print date: 11/03/2022 EN (English US) SDS ID: **SI06606.0** 1/11

Safety Data Sheet

P242 - Use only non-sparking tools.

P243 - Take precautionary measures against static discharge.

P260 - Do not breathe vapors.

P264 - Wash hands thoroughly after handling.

P271 - Use only outdoors or in a well-ventilated area.

P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.

P303+P361+P353 - If on skin (or hair): take off immediately all contaminated clothing. rinse skin with water/shower

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a doctor.

P363 - Wash contaminated clothing before reuse.

P370+P378 - In case of fire: Use water spray, foam, carbon dioxide, dry chemical to extinguish.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P403+P235 - Keep in a cool place

P405 - Store locked up.

P501 - Dispose of contents/container to licensed waste disposal facility...

2.3. Hazards not otherwise classified (HNOC)

Other hazards which do not result in classification

: Overexposure to ethanol by skin absorption, inhalation or ingestion may have a narcotic effect (headache, nausea, drowsiness). Ethanol is metabolized to acetaldehyde and acetic acid which in large quantities result in metabolic acidosis, CNS depression and death due to respiratory arrest. This product contains ethanol which is classified as a carcinogen by IARC in alcoholic beverages.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Octadecylbis(triethoxysilylpropyl)ammonium chloride	CAS-No.: Not found	40 – 50	Skin Irrit. 2, H315 Eye Irrit. 2A, H319
Ethanol	CAS-No.: 64-17-5	40 – 45	Flam. Liq. 2, H225 Eye Irrit. 2A, H319
Bis(3-triethoxysilylpropyl)amine	CAS-No.: 13497-18-2	4 – 6	Skin Corr. 1C, H314 Eye Dam. 1, H318 STOT SE 3, H335
1-Chlorooctadecane	CAS-No.: 3386-33-2	2-3	Skin Irrit. 2, H315 Eye Irrit. 2A, H319

Full text of hazard classes and H-statements: see section 16

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 2/11

Safety Data Sheet

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet: if not available

show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel

unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause respiratory irritation. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : Causes (severe) skin burns.

Symptoms/effects after eye contact : Causes serious eye damage.

Symptoms/effects after ingestion : May be harmful if swallowed.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Foam. Carbon dioxide. Dry chemical.

5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapor. Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray to cool exposed surfaces. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid

all eye and skin contact and do not breathe vapor and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 3/11

Safety Data Sheet

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or

shovel spills into appropriate container for disposal. Use only non-sparking tools.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in

process area to prevent accumulation of vapors. Ground/bond container and receiving

equipment. Take precautionary measures against static discharge. Use only non-sparking tools.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or

smoking and when leaving work. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed.

Storage area : Store in a well-ventilated place. Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethanol (64-17-5)		
USA - ACGIH - Occupational Exposure Limits		
ACGIH OEL STEL [ppm]	1000 ppm	
ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans	
USA - OSHA - Occupational Exposure Limits		
OSHA PEL (TWA) [1]	1900 mg/m³	
OSHA PEL (TWA) [2]	1000 ppm	
USA - IDLH - Occupational Exposure Limits		
IDLH [ppm]	3300 ppm (10% LEL)	
USA - NIOSH - Occupational Exposure Limits		
NIOSH REL (TWA)	1900 mg/m³	
NIOSH REL TWA [ppm]	1000 ppm	

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide local exhaust or general room ventilation.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Hand protection:

Neoprene or nitrile rubber gloves

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 4/11

Safety Data Sheet

Eye protection:

Chemical goggles. Contact lenses should not be worn

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

NIOSH-certified combination organic vapor - amine gas (brown cartridge) respirator.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

: Liquid Physical state Appearance : Clear liquid. Molecular mass 714.66 g/mol Color Straw. Mild. Alcohol. Odor Odor threshold No data available рΗ No data available Relative evaporation rate (butyl acetate=1) No data available

Relative evaporation rate (butyl acetate=1) : No data available Melting point : No data available

Freezing point : < 0 °C

Boiling point : 76 °C (initial, ethanol)

Flash point : 24 °C

Auto-ignition temperature : No data available Decomposition temperature : No data available

Flammability (solid, gas) : Flammable liquid and vapor.

Vapor pressure : No data available

Relative vapor density at 20°C : > 1
Relative density : 0.894
Solubility : Solub

Solubility : Soluble in water.

Partition coefficient n-octanol/water (Log Pow) : No data available

Partition coefficient n-octanol/water (Log Kow) : No data available

Viscosity, kinematic : No data available

Viscosity, dynamic : No data available

Explosive properties : No data available

Oxidizing properties : No data available

Explosion limits : 3.3 – 19 vol % ethanol (lower; upper)

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Sparks. Open flame.

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 5/11

Safety Data Sheet

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Organic acid vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

OCTADECYLBIS(TRIETHOXYSILYLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol (Not found)			
LD50 oral rat	12300 µl/kg		
Ethanol (64-17-5)	Ethanol (64-17-5)		
LD50 oral rat	7060 mg/kg		
LC50 Inhalation - Rat	124.7 mg/l/4h		
LC50 Inhalation - Rat [ppm]	20000 ppm 10 hrs.		
LDLo oral rat	1400 mg/kg (Human)		
ATE US (oral)	7060 mg/kg body weight		
ATE US (gases)	20000 ppmV/4h		
ATE US (vapors)	124.7 mg/l/4h		
ATE US (dust, mist)	124.7 mg/l/4h		
1-Chlorooctadecane (3386-33-2)			
LD50 oral mouse	10 mg/kg		

Skin corrosion/irritation : Causes severe skin burns.
Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified.
Reproductive toxicity : Not classified

STOT-single exposure : May cause respiratory irritation.

STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

Symptoms/effects after inhalation : May cause respiratory irritation. Overexposure may cause: Coughing. Headache. Nausea.

Symptoms/effects after skin contact : Causes (severe) skin burns.
Symptoms/effects after eye contact : Causes serious eye damage.
Symptoms/effects after ingestion : May be harmful if swallowed.

Reason for classification : Expert judgment

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 6/11

Safety Data Sheet

SECTION 12: Ecological information

12.1. Toxicity

Ethanol (64-17-5)	
LC50 - Fish [1] > 10000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])	
LC50 - Fish [2]	> 13400 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Ethanol (64-17-5)	
Partition coefficient n-octanol/water (Log Pow)	-0.32

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects

: This substance may be hazardous to the environment.

Effect on the ozone layer

: No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations

: May be incinerated. Dispose in a safe manner in accordance with local/national regulations.

Dispose of contents/container to licensed waste disposal facility...

Ecology - waste materials

: Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
1993	Not applicable	1993	1993
14.2. Proper Shipping Name			
Flammable liquids, n.o.s. ((OCTADECYLBIS(TRIETHOXYSIL YLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol))	Not applicable	FLAMMABLE LIQUID, N.O.S. (OCTADECYLBIS(TRIETHOXYSIL YLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol)	Flammable liquid, n.o.s. (OCTADECYLBIS(TRIETHOXYSIL YLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol)
Transport document description			
UN1993 Flammable liquids, n.o.s. (OCTADECYLBIS(TRIETHOXYSIL YLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol), 3, III	Not applicable	UN 1993 FLAMMABLE LIQUID, N.O.S. (OCTADECYLBIS(TRIETHOXYSIL YLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol), 3, III	UN 1993 Flammable liquid, n.o.s. (OCTADECYLBIS(TRIETHOXYSIL YLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol), 3, III

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 7/11

Safety Data Sheet

DOT	TDG	IMDG	IATA		
14.3. Transport hazard class(es	14.3. Transport hazard class(es)				
3	Not applicable	3	3		
Not applicable	Not applicable	3	3		
14.4. Packing group					
III	Not applicable	III	III		
14.5. Environmental hazards	rest applicable				
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No		
No supplementary information availal	ole		I		

14.6. Special precautions for user

DOT

UN-No.(DOT)

DOT Special Provisions (49 CFR 172.102)

: UN1993

: B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable.

B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks.

IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the

DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Quantity Limitations Passenger aircraft/rail (49 : 60 L
CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49

CFR 175.75)

: 220 L

MAWP.

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel.

TDG

Emergency Response Guide (ERG) Number : 128

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 8/11

Safety Data Sheet

Tank special provisions (IMDG)

IMDG

Special provision (IMDG) : 223, 274, 955

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : P001, LP01

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T4

EmS-No. (Fire) : F-E - FIRE SCHEDULE Echo - NON-WATER-REACTIVE FLAMMABLE LIQUIDS EmS-No. (Spillage) : S-E - SPILLAGE SCHEDULE Echo - FLAMMABLE LIQUIDS, FLOATING ON WATER

: TP1, TP29

Stowage category (IMDG) : A

IATA

PCA Excepted quantities (IATA) : E1 PCA Limited quantities (IATA) : Y344 PCA limited quantity max net quantity (IATA) : 10L PCA packing instructions (IATA) : 355 PCA max net quantity (IATA) : 60L CAO packing instructions (IATA) : 366 CAO max net quantity (IATA) : 220L Special provision (IATA) : A3 ERG code (IATA) 3L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

OCTADECYLBIS(TRIETHOXYSILYLPROPYL)AMMONIUM CHLORIDE, 50% in ethanol (Not found)		
TSCA Exemption/Exclusion	CAUTION: This material is supplied for research and development purposes subject to the RD	
	exemption under TSCA, 40 CFR 720.36, and must meet the requirements of the exemption,	
	including supervision by a "technically qualified individual" as defined by 40 CFR 720.3(ee).	
	The use of this material for "commercial purposes" as defined by 40 CFR 720.3(r) is not	
	permitted in the United States.	

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Ethanol	64-17-5	Present	Active	
Octadecylbis(triethoxysilylpropyl)ammonium chloride	Not found	Not present	-	
Bis(3-triethoxysilylpropyl)amine	13497-18-2	Present	Active	
1-Chlorooctadecane	3386-33-2	Present	Active	

15.2. International regulations

CANADA

Ethanol (64-17-5)

Listed on the Canadian DSL (Domestic Substances List)

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 9/11

Safety Data Sheet

Bis(3-triethoxysilylpropyl)amine (13497-18-2)

Listed on the Canadian NDSL (Non-Domestic Substances List)

1-Chlorooctadecane (3386-33-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Ethanol (64-17-5)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Bis(3-triethoxysilylpropyl)amine (13497-18-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

1-Chlorooctadecane (3386-33-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Ethanol (64-17-5)

Listed on IARC (International Agency for Research on Cancer)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Listed on CICR (Turkish Inventory and Control of Chemicals)

Listed on the NCI (Vietnam - National Chemical Inventory)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Listed on TECI (Thailand Existing Chemicals Inventory)

Bis(3-triethoxysilylpropyl)amine (13497-18-2)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ISHL (Industrial Safety and Health Law)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on KECL/KECI (Korean Existing Chemicals Inventory)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

Listed on the NCI (Vietnam - National Chemical Inventory)

Listed on TECI (Thailand Existing Chemicals Inventory)

1-Chlorooctadecane (3386-33-2)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 10/11

Safety Data Sheet

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Ethanol (64-17-5)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

SECTION 16: Other information

Full text of H-phrases::

H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H335	May cause respiratory irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemcial Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

Flammability

Physical

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is

: 4 Severe Hazard - Flammable gases, or very volatile flammable liquids with flash points below 73 F, and boiling points below 100 F. Materials may ignite spontaneously with air. (Class IA)

: 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

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SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Print date: 11/03/2022 EN (English US) SDS ID: **SIO6606.0** 11/11